INSTALLATION INSTRUCTIONS

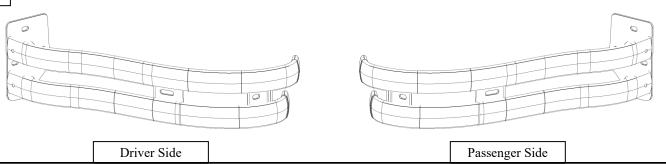


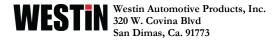
PIT BAR ELITE APPLICATION: 2021 Dodge Durango PART NUMBER: 36-4075PB

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	PIT BAR ASSEMBLY (1 DRIVER, 1 PASSENGER)	10MM SOCKET
2	1	DRIVER SIDE MOUNTING BRACKET	10MM WRENCH
3	1	PASSENGER SIDE MOUNTING BRACKET	16MM SOCKET
4	1	DRIVER SIDE SUPPORT BRACKET	16MM WRENCH
5	1	PASSENGER SIDE SUPPORT BRACKET	18MM SOCKET
6	2	BOLT PLATE	18MM WRENCH
7	2	SMALL 27MM SPACER	RATCHET
8	2	MEDIUM 150MM SPACER	TORQUE WRENC
9	2	LARGE 212MM SPACER	ALLEN WRENCH
10	1	DRIVER SIDE CUTTING TEMPLATE	
11	1	PASSENGER SIDE CUTTING TEMPLATE	
12	4	SHORT M12 BUTTON HEAD BOLT	
13	8	LONG M12 BUTTON HEAD BOLT	
14	8	M12 FLANGE HEX NUT	
15	12	M12 BELLVILLE WASHER	
16	3	M6 BUTTON HEAD CAP SCREW	
17	3	M6 FLAT WASHER	
18	3	M6 SERRATED FLANGE HEX HEAD NUT	
19	2	M10 HEX HEAD BOLT	
20	2	M10 SPLIT LOCK WASHER	
21	2	M10 FLAT WASHER	
22	2	M10 FLANGE HEX HEAD BOLT	

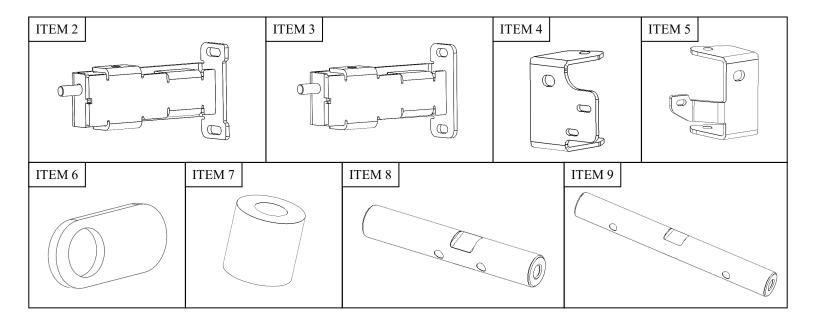
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

ITEM 1





Thank you for choosing Westin products for additional installation assistance please call Customer Service (800) 793-7846 www.westinautomotive.com DATE: 01/04/22



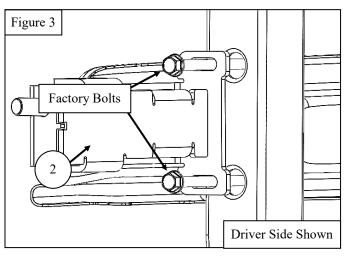
PROCEDURE

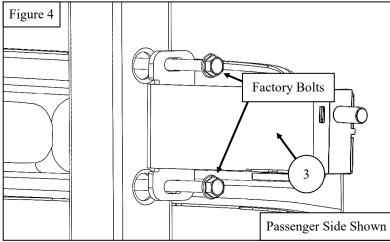
- Remove contents from box, verify if all parts listed are present and free from damage.
 Carefully read and understand all instructions before attempting installation.
 Failure to identify damage before installation could lead to a rejection of any claim.
- 2. Once the Push Bumper (P# 36-4075) has been mounted and adjusted, and with the front vehicle fascia removed, locate and remove the two factory bolts at the locations shown in **Figures 1 & 2.**
- 3. Locate and install the Driver Side Mounting Bracket (Item 2) with the two factory bolts as shown in Figure 3.
- 4. Repeat for the Passenger Side Mounting Bracket (Item 3) as shown in **Figure 4.** <u>Note</u>: Pay attention to the subtle differences between the Driver and Passenger Side Mounting Brackets as they look similar. Make sure to mount the correct bracket to its corresponding location.



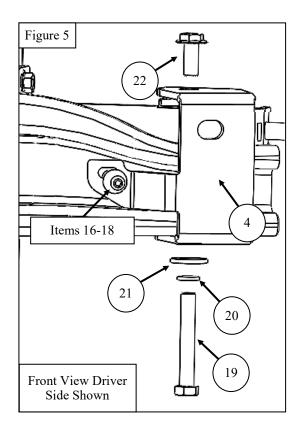


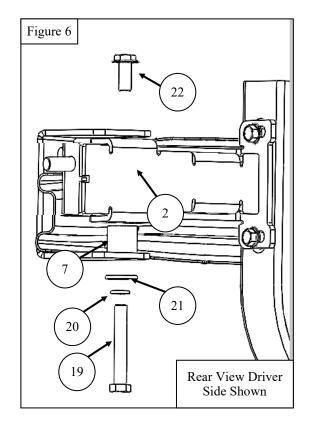
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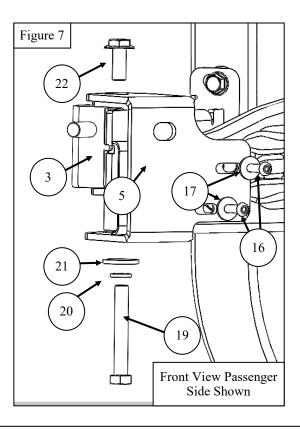


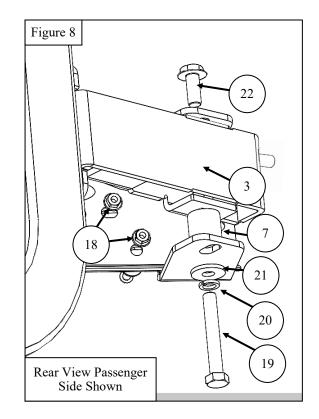


- 5. Locate and install the Driver Side Support Bracket (Item 4) as shown in **Figure 5 & 6** with the supplied M6 and M10 hardware (Items 16-22).
- 6. Locate and install the Passenger Side Support Bracket (Item 5) as shown in **Figure 7 & 8** with the supplied M6 and M10 hardware (Items 16-22)

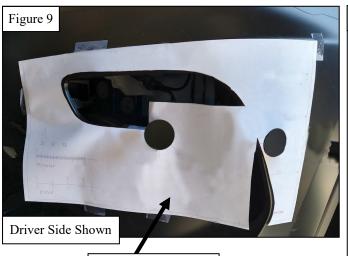




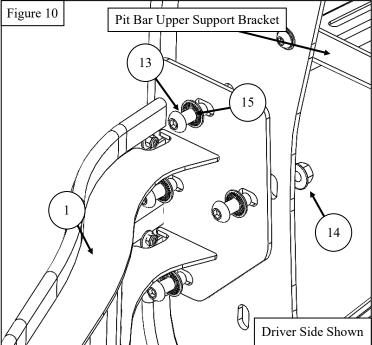




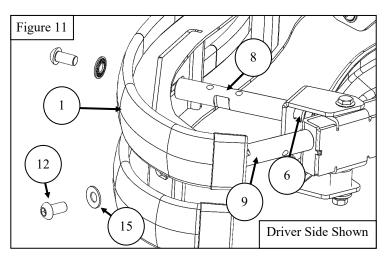
- 7. Reinstall the OEM front bumper at this time.
- 8. Use the supplied Template (Items 10 & 11) to determine where to drill **two 1-1/2" holes** in the vehicle's bumper. Follow the instructions on the template, then mark and drill the **two 1-1/2" holes** needed to install the Pit Bar Assembly (Item 1). See **Figure 9** for template placement. NOTE: TEMPLATES ARE NOT MIRROR TO EACH OTHER.
- 9. Locate and install the medium and large Spacers (Items 8 & 9) to the Support Mounting Brackets as shown in Figures 11 & 12.
- 10. Loosely install the Pit Bar Assembly (Item 1) to your Push Bumper (P# 36-4075) using the supplied M12 Hardware. See **Figure 10** for reference. *Note*: *Push Bumper* (P# 36-4075) *sold separately*.

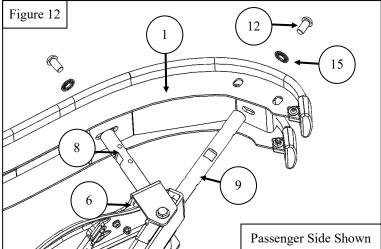


Follow the cutting instructions on the provided templates (Items 10 & 11) and place it in the location shown.



11. Use the supplied M12 Hardware and Spacers (Items 8 & 9) to secure the Pit Bar (Item 1) to the Mounting Brackets on either side. See **Figures 11 & 12** for reference. *Note*: the factory bumper is sandwiched between the spacers (Items 8 & 9) and the Mounting Brackets.



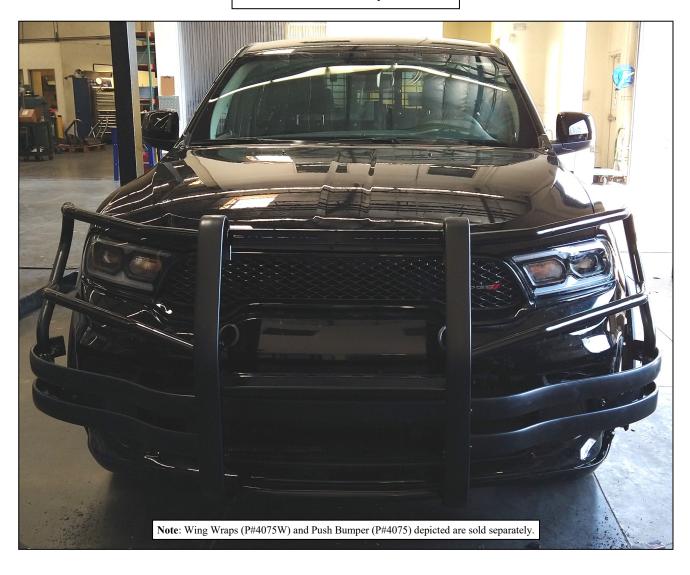


- 12. Align and adjust the Push Bumper and Pit Bar as needed then torque all hardware as follows: M6 Hardware to 15 ft-lbs, M10 Hardware to 35 ft-lbs, M12 Hardware to 60 ft-lbs.
- 13. Optional Step: the provided holes on the Pit Bar can be used to mount an emergency light. See Figures 13 & 14 for reference.



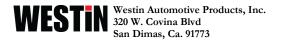


Installation Complete



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.







WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov