INSTALLATION INSTRUCTIONS

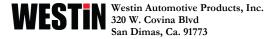


PUSH BUMPER ELITE PUSH BUMPER ELITE
APPLICATION:
Ford Police Interceptor Utility 2020-2021
PART NUMBER: PART NUMBER: 36-2125

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PUSH BAR	RATCHET
2	1	DRIVER OUTER CLAMP BRACKET	SCREWDRIVER
3	1	PASSENGER OUTER CLAMP BRACKET	14MM WRENCH
4	1	DRIVER INNER CLAMP BRACKET	14MM SOCKET
5	1	PASSENGER INNER CLAMP BRACKET	ALLEN WRENCE
6	1	DRIVER SUPPORT STRAP	15MM SOCKET
7	1	PASSENGER SUPPORT STRAP	13MM SOCKET
8	1	DRIVER SUPPORT CLAMP BRACKET	10MM SOCKET
9	1	PASSENGER SUPPORT CLAMP BRACKET	8MM SOCKET
10	2	M10 BUTTON HEAD BOLT	6MM SOCKET
11	6	M10 BELLVILLE WASHER	RATCHET EXT
12	6	M10 SERRATED FLANGE HEX NUT	TORQUE WRENC
13	6	M12 BUTTON HEAD BOLT	HAMMER
14	6	M12 BELLVILLE WASHER	UTILITY KNIFE
15	6	M12 SERRATED FLANGE HEX NUT	
16	8	M8 HEX HEAD BOLT	
17	8	M8 FLAT WASHER	
18	8	M8 LOCK WASHER	
19	4	M10 HEX HEAD BOLT	



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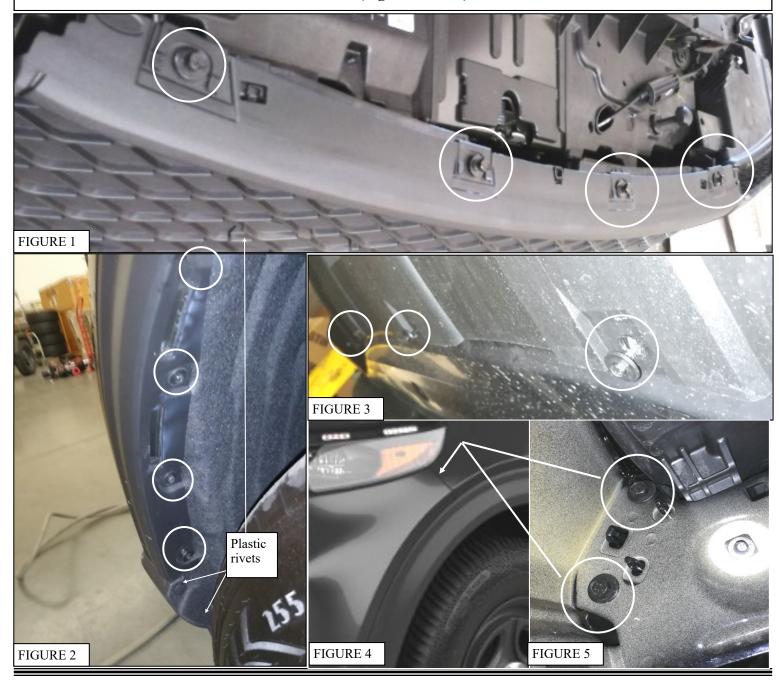


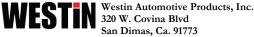
Thank you for choosing Westin products for additional installation assistance please call Customer Service (800) 793-7846 www.westinautomotive.com
DATE: 02/09/21

PROCEDURE

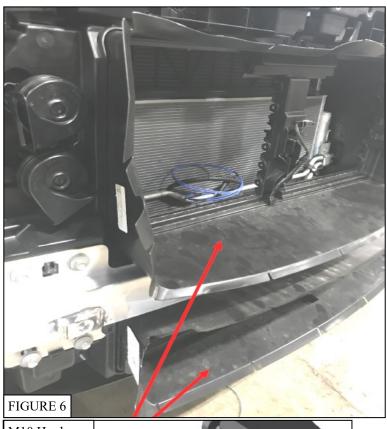
- 1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.

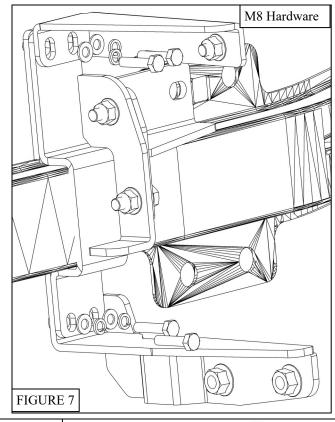
 Failure to identify damage before installation could lead to a rejection of any claim.
- 2. Follow the next steps to remove the entire front grille and fascia from the front of the vehicle. There are a number of plastic fasteners and metal screws holding it on. Care should be taken not to damage the fascia as it is removed.
- 3. Open the hood and remove the 4 screws per **Figure 1** below.
- 5. Remove 4 screws and 3 plastic rivets located under the fenders (Figure 2). Carefully pull the fender trim.Remove all the screws under the vehicle to loosen the bottom part of the fascia. (Figure 3)
- 6. Remove 2 screws under each side of the fenders. (Figures 4 and 5).

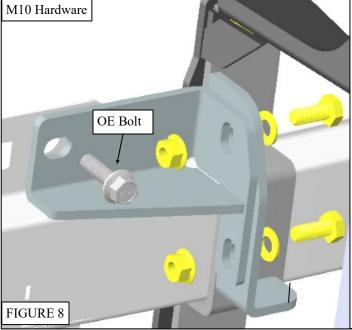


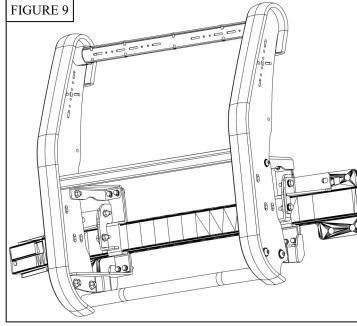


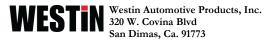
- 7. Find assistance and carefully disengage the whole front fascia.
- 8. Pull radiator airflow chutes forward to detach from radiator support. (Figure 6)
- 9. Install driver and passenger inner clamp brackets (4 & 5) using the outer clamp brackets (2 & 3), clamp support brackets (8 & 9), 8 M8 lock washers, 8 flat washers, 8 M8 hex bolts, 4 M10 flange nuts, 4 M10 flat washers, and 4M10 hex bolts. Reuse the factory bolt with the outer clamp bracket. Leave them loose for now. (Figures 7 & 8)











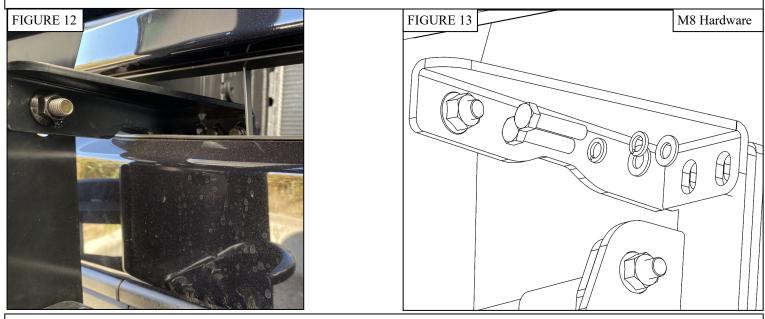
- 10. Center the brackets by placing the push bumper between them. Close the brackets to position them against the inner uprights of the push bumper and tighten the brackets. (Figure 9). Note: If installing the Pit Bar, refer to Install sheet PN 75-362125PB
- 11. Test fit the push bumper with the fascia off to ensure correct fitment. Adjust as necessary and torque all bracket hardware on the vehicle (NOT THE PUSH BUMPER) to: M12 to 50-55 ft-lbs., M10 to 30-35 ft-lbs., M8 to 24-28 ft-lbs. and M6 to 7 -8 ft-lbs. *Note: Do not install upper mounting brackets during test fit! Note 2: If installing the Pit Bar, refer to Install sheet PN 75-362125PB*. See Figure 10
- 12. Remove the Push bumper to reinstall the fascia and trim.



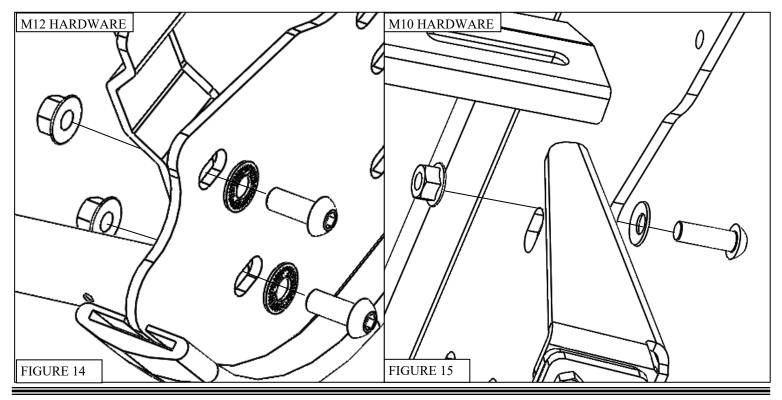
- 13. Reinstall the radiator airflow chutes per **Figure 6** by trimming them as needed to clear the brackets.
- 14. Before installing the front fascia, trim the lower grille slots and 1/2" into the solid area at both grill ends as shown in **Figure 11.**
- 15. Carefully reinstall the front grille and fascia.

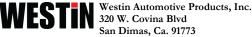


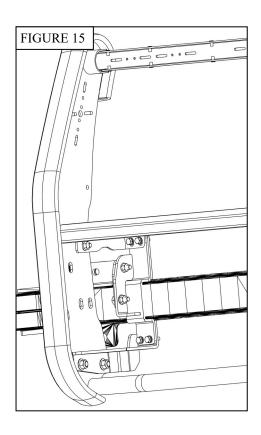
16. Remove the 4 upper M8 hardware previously installed in the outer clamp brackets (2 & 3), and bracket clamps (8 & 9). Install the upper mounting brackets (7 & 8) onto the outer clamp brackets (2 & 3), as shown in Figures 12 and 13. Leave them loose for now.



- **17.** Install the push bumper using 4 M12 button head bolts, 4 M12 Bellville washer, 4 M12 Flange nuts, 4 M10 button head bolts, 4 M10 Bellville washer, and 4 M10 Flange nuts, **(Figures 13-15).**
- 18. Align and adjust the Push Bumper as necessary. Tighten all remaining fasteners (including the M8 hardware which is accessible using a long extension); M12 to 50-55 ft-lbs., M10 to 30-35 ft-lbs., M8 to 24-28 ft-lbs. and M6 to 7-8 ft-lbs.





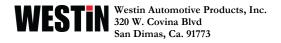


INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.







WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov