

INSTALLATION INSTRUCTIONS

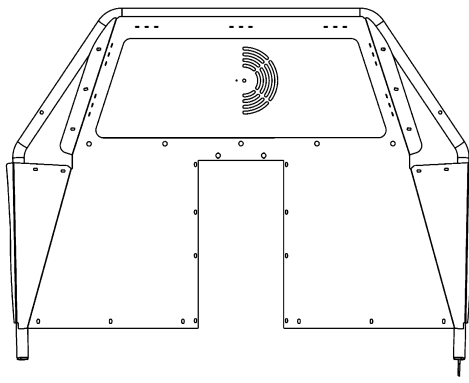


DEFENDER PARTITION
APPLICATION:
2025 and Up Ford Expedition SSV
PART NUMBER:
35-20055

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PARTITION ASSEMBLY	16MM SOCKET
2,3	2	FOOT POCKET (DRIVER (2), PASSENGER (3))	16MM WRENCH
4	1	RECESSED PANEL	10MM SOCKET
5,6	2	MOUNT (DRIVER (5), PASSENGER (6))	10MM WRENCH
7,8	2	UPPER MOUNT (DRIVER (7), PASSENGER (8))	6MM ALLEN WRENCH
9,10	2	STRAP (DRIVER (9), PASSENGER (10))	5MM ALLEN WRENCH
11	4	SMALL SPACER	TORQUE WRENCH
12	4	LARGE SPACER	RATCHET
13	2	VERTICAL AIRBAG PLATE	
14	2	HORIZONTAL AIRBAG PLATE	
15,16	2	AIRBAG RELIEF (DRIVER (15), PASSENGER (16))	
17	4	M10 HEX HEAD BOLT	
18	4	M10 SERRATED FLANGE BOLT	
19	4	M10 SPLIT LOCK WASHER	
20	4	M10 FLAT WASHER	
21	6	M8 BUTTON HEAD BOLT	
22	6	M8 SPLIT LOCK WASHER	
23	6	M8 FLAT WASHER	
24	4	M6 BUTTON HEAD BOLT	
25	12	M6 SQUARE NECK CARRIAGE BOLT	
26	4	M6 LOCK WASHER	
27	4	M6 FLAT WASHER (BIG)	
28	28	M6 FLAT WASHER (SMALL)	
29	28	M6 SERRATED FLANGE NUT	
30	28	M6 PLASTIC HEX NUT CAP	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			

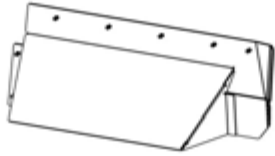


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ITEM 1

Passenger Opposite

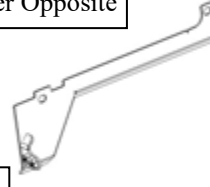


ITEM 2

ITEM 4

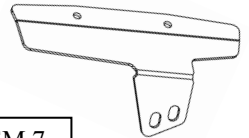


Passenger Opposite



ITEM 5

Passenger Opposite



ITEM 7

Passenger Opposite



ITEM 9

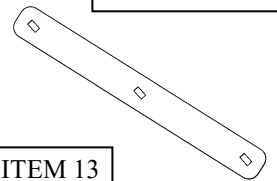
ITEM 11



ITEM 12

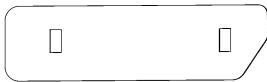


Passenger Opposite



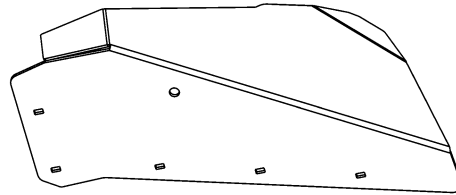
ITEM 13

Passenger Opposite



ITEM 14

Passenger Opposite



ITEM 15

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.



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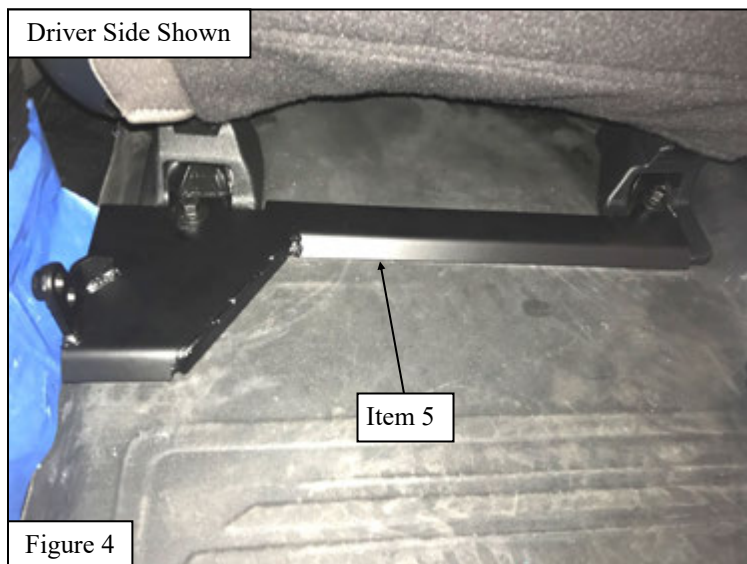
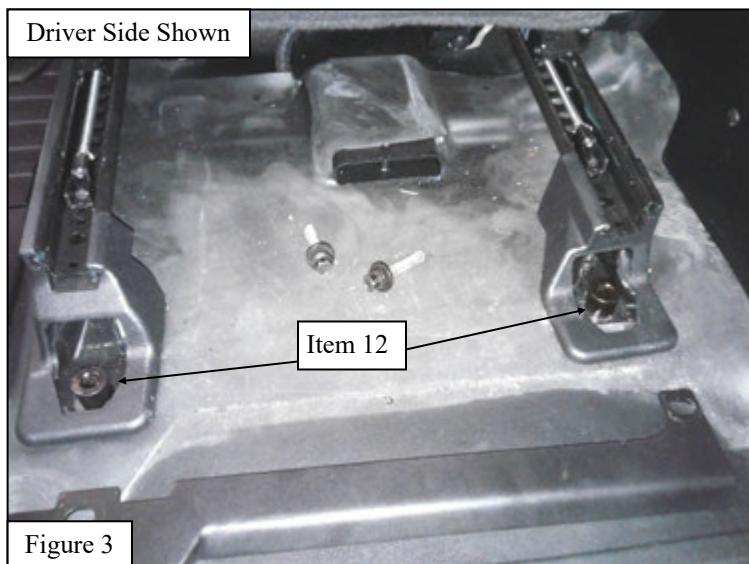
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2. Remove the plastic covers from the two bolt locations accessible at the rear of the front seats. See **Figure 1** for reference.
3. Remove **all four** of the bolts at the rear mounting locations of the front seats. See **Figure 2** for reference.



4. Loosely attach the Mount (5,6) to the rear brackets on the front seat using the supplied Large Spacers (12) and OEM hardware removed in **Step 3**. See **Figures 3 & 4** for reference.



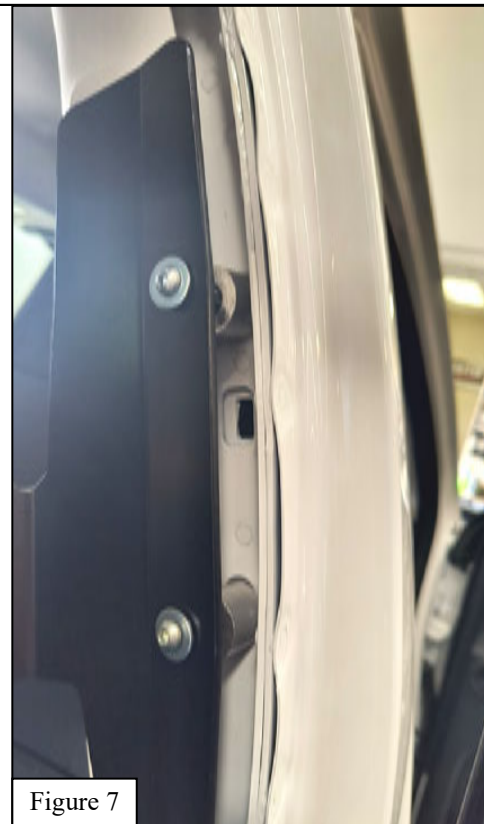
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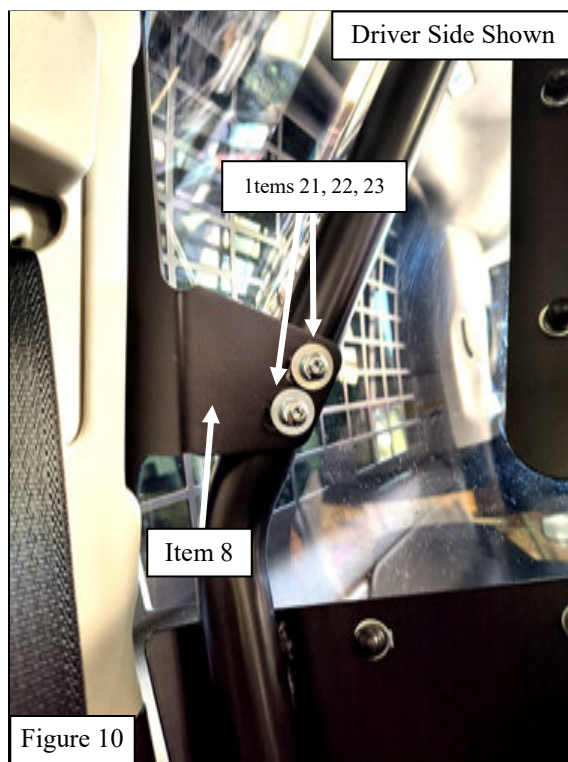
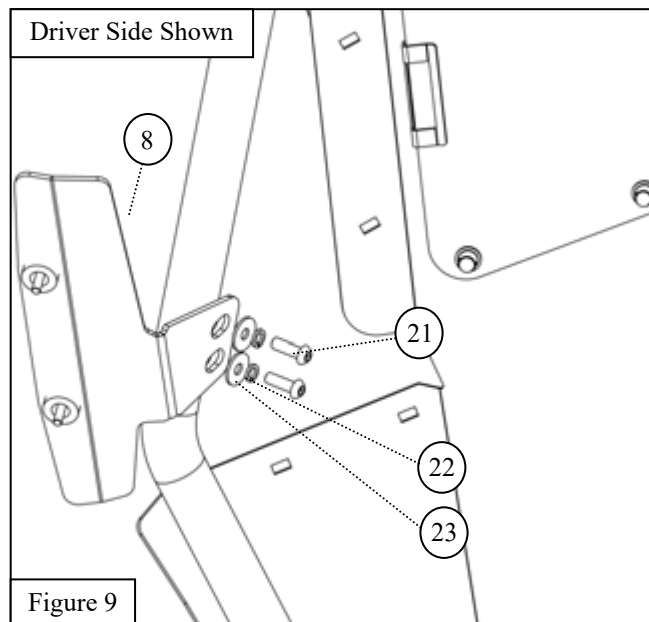
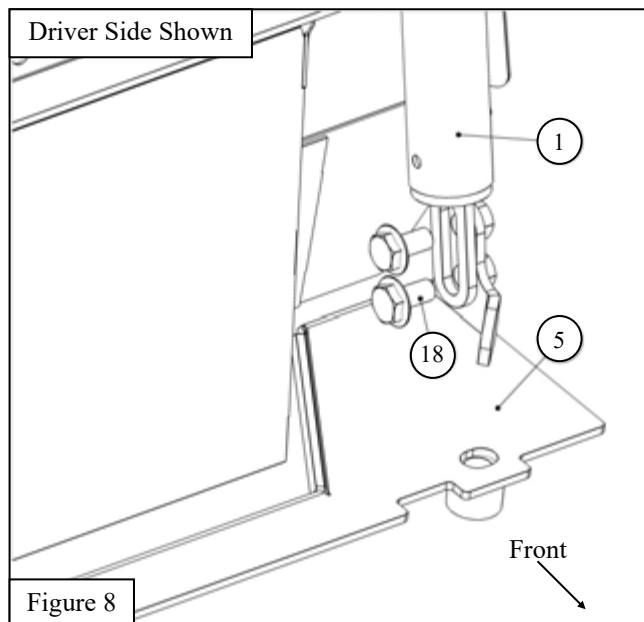
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5. Remove the existing handle near the door frame from both sides of the vehicle.
6. Pull back the rubber pillar trim near the door frame and pry back the center pillar trim molding to remove the two M6 bolts.
7. Using the OEM bolt holes as a reference, cut a 1/2" x 1/2" notch into the center pillar trim molding. See **Figures 5 & 6**.
8. Place two of the supplied Small Spacers (11) in each bolt location. See **Figure 7** for reference.
9. Loosely attach the Upper Mount (7,8) to this location using the M6 hardware (24,26,27). See **Figure 7** for reference.

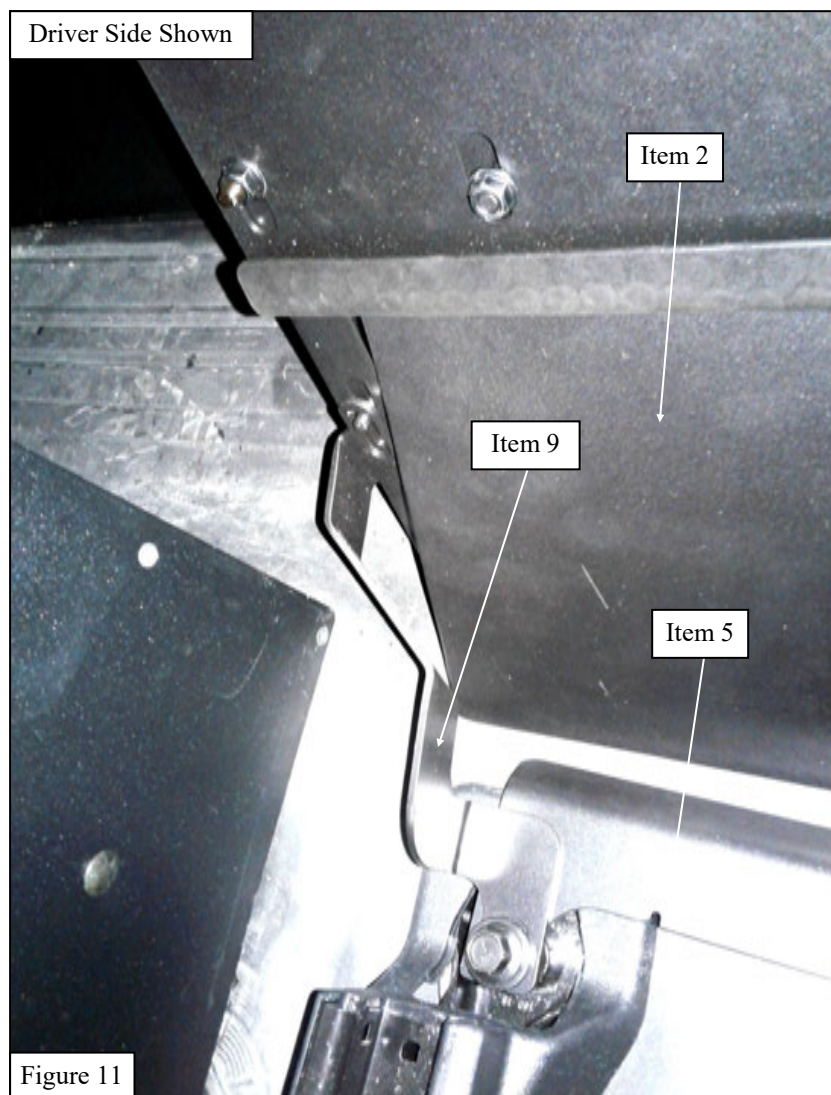


10. With help, move the Partition Assembly (1) into place.
11. Loosely attach it to each Mount (5,6) using the supplied M10 Serrated Flange Bolts (18). See **Figure 8** for reference.
12. Loosely attach the Partition Assembly (1) to the Upper Mounts (7,8) using the supplied M8 Hardware. See **Figures 9 and 10** for reference.

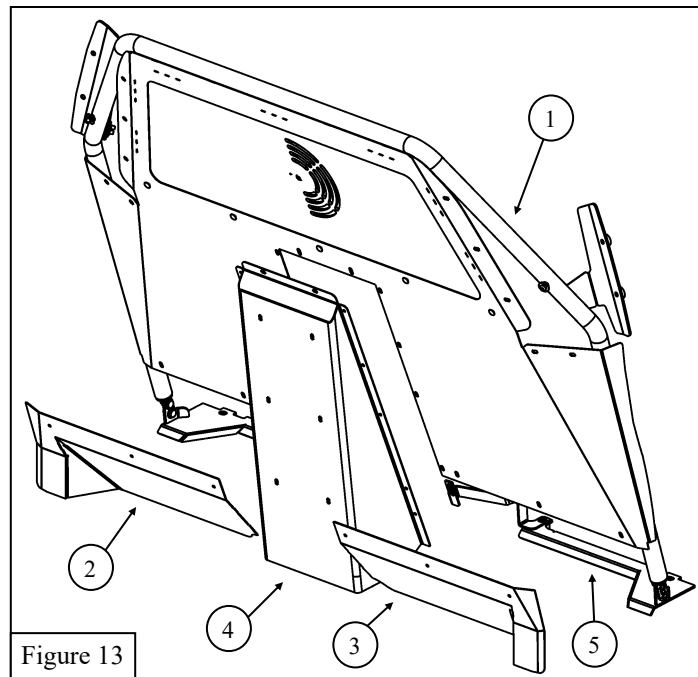
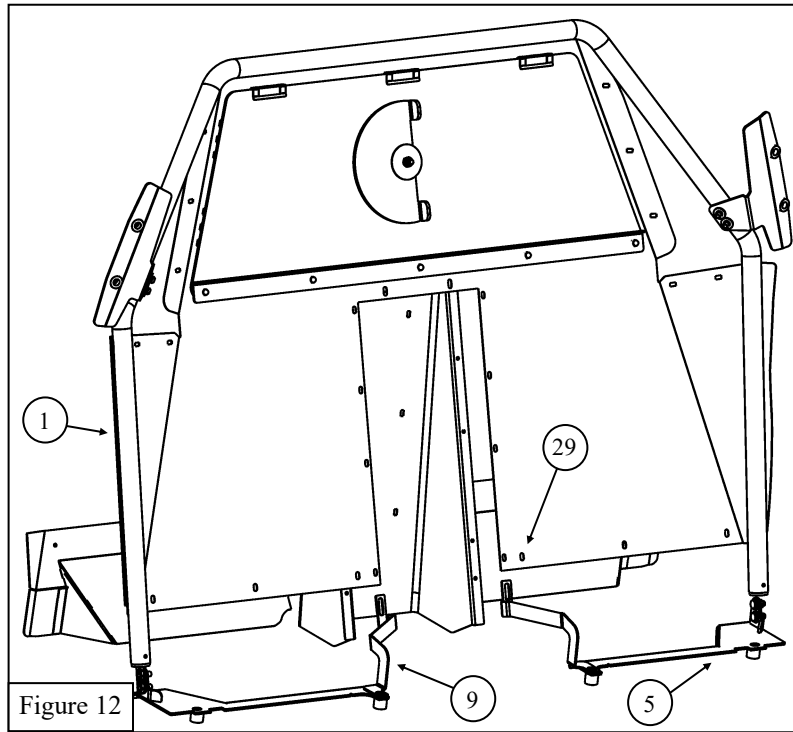


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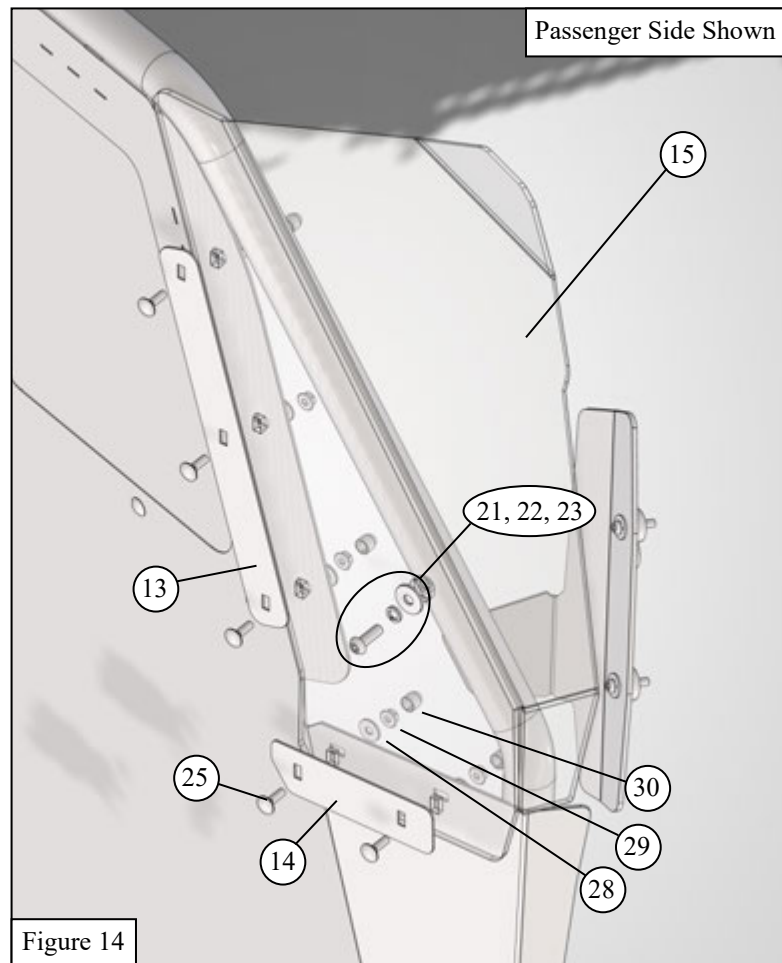
13. Remove the innermost bolt on each of the Mounts (5,6) and attach the Straps (9,10) using the same bolt. See **Figures 11 and 12** for reference.



14. Assemble the Partition Assembly (1), Foot Pockets (2,3), and Recessed Panel (4) using the supplied M6 Serrated Flange Nuts (29). See **Figures 12 and 13**.



15. Attach the Airbag Reliefs (15,16) to the Partition Assembly using the Vertical Airbag Plates (13) and Horizontal Airbag Plates (14) paired with the provided M6 hardware (25,28,29,30). See **Figure 14** for reference.
16. Secure the Airbag Reliefs to the Partition Assembly using the provided M8 hardware (21,22,23). See **Figure 14** for reference.
17. Align and adjust as necessary then tighten hardware: M10 hardware to 30-35 ft-lbs.; M8 hardware to 17-19 ft-lbs.; M6 hardware to 5-8 ft-lbs.



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INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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