

INSTALLATION INSTRUCTIONS



DEFENDER PRISONER SEAT

APPLICATION:
2020-2023 Ford Police Interceptor Utility
PART NUMBER:
35-14045

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PRISONER SEAT	RATCHET
2	2	SEAT BELT RETRACTOR	TORQUE WRENCH
3	2	OUTER SEAT BELT RECEIVER	18MM SOCKET
4	2	PARTITION SEAT BELT BUCKLE	18MM WRENCH
5	2	M12 HEX HEAD CAP SCREW	9/16" SOCKET
6	2	M12 NYLON LOCK NUT	9/16" WRENCH
7	2	3/8" HEX HEAD BOLT	15MM SOCKET
8	2	3/8" HEX HEAD FLANGE NUT	13MM SOCKET
9	4	3/8" FLAT WASHER	PHILLIPS BIT
10	2	1/4" HEX HEAD BOLT	DRILL MOTOR
11	2	1/4" NYLON LOCK NUT	7/16" DRILL BIT
12	2	1/4" FLAT WASHER	T55 TORX BIT

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



Westin Automotive Products, Inc.
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PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

NOTE: THESE PROCEDURE INSTRUCTIONS ARE TO INSTALL THE PRISONER SEAT WITH THE DEFENDER REAR PARTITION 35-12045

2. Remove the rear seats, by removing the 12 bolts that hold the seats. Disconnect the belt receiver sensors and carefully remove all the rear seats. Figures 1, 2, & 3. Save the factory hardware. Some of it will be reused.
3. Remove seat belt receivers and wire harnesses from the factory seats.
4. **IMPORTANT: Each factory belt receiver after removed from the OEM seat must be plugged back in the same exact seating location where the belts receivers came out from, you can not mix the locations. The dash will send off an alarm light that will not shut off. Do one belts receiver removal from the OEM seat at a time and plug back into it's original location, failure to do so will continue to alert the dash that a sensor is unhooked.**
5. We recommend after plugging the belt receiver sensors back in, you zip tie the belt and wire harness to floor frame. Figure 4.
6. Proceed to install rear partition 35-12045 per install sheet 75-3512045 and stop at step 14.



Figure 1

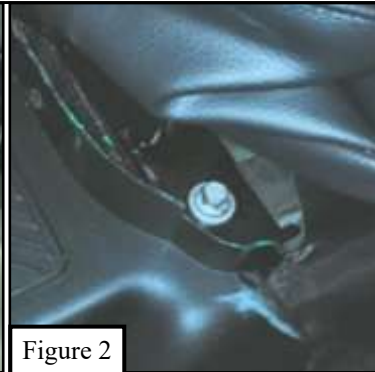


Figure 2

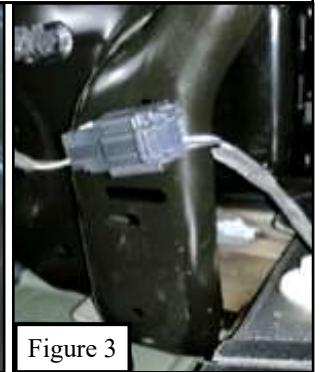


Figure 3

7. Remove the factory seat belt from floor at each side of the vehicle by removing the bottom floor trim panels at door entry. Loosen and remove bolts. Save bolts, they will be reused. Figures 5 and 6.



Figure 4



Figure 5



Figure 6

8. Install seat buckles using factory bolts that were previously removed from the factory seat belt. Figure 7.
9. Replace trim panels previously removed. Pull the seat buckles previously installed into the slots. Figure 8.
10. Place the seat in the vehicle. Make sure buckles are pulled out on each side of the seat when placing the seat in place. Re-use factory OEM seat bolts that were removed earlier to put in the seat's bottom 4 holes. Do not tighten fully yet, you may have to adjust seat a bit to line up all holes. Figure 9.
11. Place and align the top part of the Seat in top of the rear partition frame. Using a marker mark the seat with a dot and align with each of top holes in the frame. Drill two 7/6" holes in the seat.
12. Proceed to install the rear guard screen from 35-12045 and place it in top of the prisoner seat flange. Align it with the holes and use M8 hardware that comes with Defender rear partition 35-12045.



Figure 7



Figure 8



Figure 9

13. Remove the plastic cap on both seat belt retractors (2), Figure 10. and install them at the slots in the back of rear guard screen from 35-12045 using the M12 hardware Items (5 and 6). Figures 11 and 12. Pull the seat belts into the 2 slots as shown on Figure 13
14. Feed main seatbelts thru the center slots in the seat . Figure 14.
15. Install the seat belts on the frame base using the 3/8" hardware (7, 8, and 9) Figure 15.



Figure 10

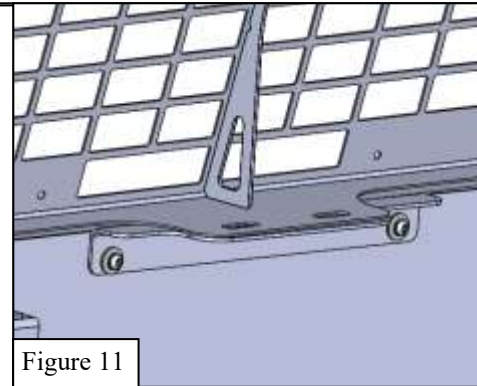


Figure 11



Figure 12



Figure 13



Figure 14



Figure 15

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

16. Install the partition seat belt buckles (Item 4) in partition, by using 1/4" hardware items 10, 11, and 12. Figure 16.
17. Tighten all hardware. Torque 1/4" to 8 ft lb, M8 to 18 ft-lbs, M12 to 65 ft. lb.



Figure 16



INSTALLATION COMPLETED



AUTOMOTIVE PRODUCTS, INC.



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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