# **INSTALLATION INSTRUCTIONS**



**DEFENDER PRISONER SEAT APPLICATION:** 2011-2023 Dodge Charger Pursuit **PART NUMBER:** 35-14015

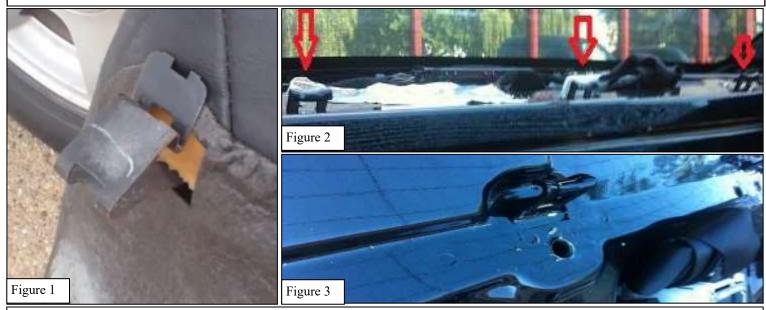
		CONTENT	
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PRISONER SEAT	
2	2	SEAT BELT RETRACTOR	RATCHET
3	1	PLATE	TORQUE WRENCH
4	2	OUTER SEAT BELT RECEIVER	18MM SOCKET
5	2	PARTITION SEAT BELT BUCKLE	DRILL MOTOR
6	1	TOP RETRACTOR MOUNTING PLATE	5/16" "L" WRENCH
7	1	TRUNK RETRACTOR MOUNTING PLATE	E8 TORX SOCKET
8	2	SPACERS	PHILIPS SCREW BIT
9	2	CENTER SEAT BELT HOLES—PLASTIC COVERS	
10	3	M12 HEX HEAD CAP SHORT SCREW	
11	2	M12 HEX HEAD CAP LONG SCREW	
12	5	M12 HEX NYLON LOCK NUT	
13	5	M12 FLAT WASHERS	
14	2	3/8" BUTTON HEAD CAP SCREW	
15	2	3/8" FLAT WASHER	
16	2	3/8" NYLON LOCK NUT	
17	2	#14 SHEET METAL SCREW	
18	3	#14 SELF TAP SCREWS	
19	12	#6 X 3/8" SHEET METAL ROUND HEAD SCREW	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			
ITEM 1   ITEM 2   ITEM 3   ITEM 5   ITEM 8			ITEM 7 ITEM 9



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#### PROCEDURE

- Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
  Failure to identify damage before installation could lead to a rejection of any claim.
- 2. Remove the rear seats, by pulling the bottom part of the seat first, then remove the lower bolts from the back of the seat. Using a long screw driver push down the clips behind the upper end corners of the seat. Then pull out. (Figure 1).
- 3. Then remove the factory rear seat belts. Save the factory hardware for reuse. Remove factory seatbelt buckles. Retain OEM mounting hardware as this will be required later in the installation process. Also, retain factory seatbelt buckles for vehicle resale.
- 4. Remove the interior rear deck carpet cover.
- 5. Remove any items from the trunk that may impede the installers from getting in and out of the trunk
- 6. Locate the 3 child safety anchor hooks on the rear deck. Directly behind each child anchor hook you will find a hole in the deck approximately 3/16in in size. Using a 9/16 drill bit, drill these 3 holes out for use with 1/2in bolts furnished. (Figures 2 and 3).



7. Put the 2x26 plate (3) in place on deck and put the M12 short bolts (10) through the plate and through the holes, on the inside of trunk put the washers (13) and nuts (12) on the outer two bolts. (Figure 4).



#### Figure 4



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- 8. From underneath, the deck put TRUNK RETRACTOR MOUNTING PLATE (3) in place using the center bolt and run the nut up snug. (Figure 5).
- 9. Use a 1/8in drill bit, run a pilot hole up through each of the two remaining locations. And use a 9/16 drill bit, drill up through the pilot holes drilling all the way through to the two upper remaining 9/16 holes in the upper plate. (Figure 5). (These holes will be used for the retractor bolts)
- 10. Tighten all three M12 bolts in the plate. You may now put the deck cover back in place.
- 11. With the deck cover, back in place, go back into the trunk and run the 9/16 bit back up through the previously drilled 9/16 holes to open the holes in the upper plate and deck cover. Once this is done, using a counter sink or some similar method, enlarge the 9/16 holes in the fabric of the deck cover to approximately 1 in so the retractor spacers will sit on the metal of the deck. (Figure 5).
- 12. Place the spacers (8) in the holes. (Figure 6).
- 13. Put the top metal retractor plate (6) in place on the deck and set the retractors (2) on the top plate so the hole in each retractor lines up with the holes in the top plate to properly drop the bolts through. (Figure 7). \*\*\*To remove retractor covers simply flip upside down and very carefully insert a flat driver and slightly lift up, once it pops you can remove it by hand. Do not pry hard or cover will break. \*\*\*You will see two metal tabs sticking up on each side of the top plate, place the bottom plastic cover the retractor sits in over the lip, the bottom plastic cover has a slit in which is meant for the tabs on the top plate to slide through\*\*\*



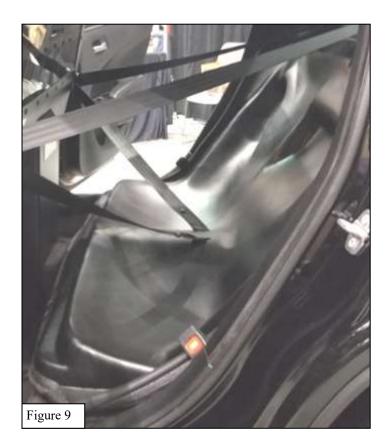




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- 14. Now drop the remaining two 12mm bolts (12) through the top of the retractors which then will go through the top plate, spacers and through the deck. Fasten bolts securely in the trunk with the provided washers (13) and nuts (12). (Figure 8).
- 15. Place the prisoner seat as shown in (figure 9).
- 16. Feed main seatbelts thru the center slots in the seat and go through the trunk and tighten the factory studs in the vehicle using the factory nuts. (Figures 10 and 11).
- 17. Install plastic covers (9) using #6 sheet metal screws (19). (Figure 12).







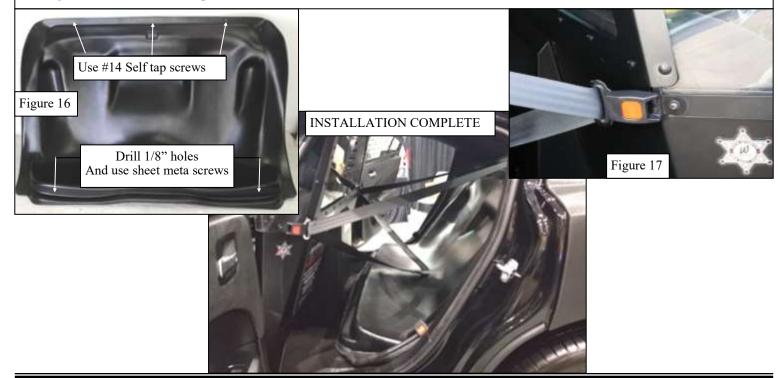


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- 18. Install the Outer seat belt receiver underneath the seat by using the factory torx head bolts (Figure 13, 14 and 15)) and tighten.
- 19. VERY CRITICAL READ ENTIRE STEP BEFORE CONTINUING Push the seat firmly back in place, make sure the side buckles are sticking out on each side of the seat before you push down and screw the seat in, it may take some added pressure to fit in right since the seat is made for a snug fit (putting force on seat will not harm the seat) While holding seat back you will need to drill holes into the floor board using the holes in the front of the seat as your guide. Use a 1/8" drill bit, very slowly, drill the holes on each side, make sure you have located the holes properly. If you are in the wrong location, you can drill in the gas tank. You should find that you have drilled into an empty channel running under the floor boards.



- 20. Using the #14 self tap screws (18), fasten the seat front to the floor.
- 21. Using the pre-drilled holes in the upper seat back, drive in the 3 #14 sheet metal screws (17) into the back panel behind the seat (Figure 16)
- 22. Install the partition seat belt buckles (Item 4) in partition, by using 1/4" hardware items in the Westin 35-10015 partition. (Figure 17) Or use the 3/8" (14, 15, 16) hardware to install in other partitions. Drilling will be required in this last option.
- 23. As Figure 17 shows, make sure when you mount the buckle on each side that the opening of the buckle faces out, not towards the center of the vehicle as this will make it harder to release the buckle in use if done wrong.
- 24. Tighten all hardware. Torque 1/4" to 8 Ft Lb, 3/8" to 30 Ft Lb, M12 to 65 Ft Lb.





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### **FASTENERS:**

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

#### EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

## MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov

