

INSTALLATION INSTRUCTIONS

PRO TRAXX 4 STEPS



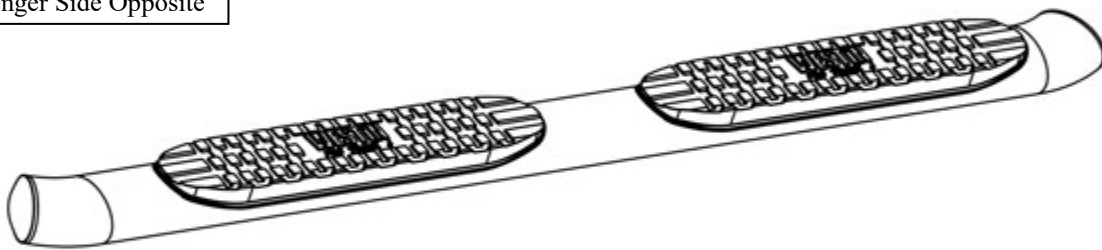
APPLICATION:
TOYOTA 4RUNNER 2025

PART NUMBER:
21-23785, 21-23780

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR	10MM SOCKET
2	1	PASSENGER STEP BAR	10MM WRENCH
3	1	DRIVER MOUNTING BRACKET "A"	13MM SOCKET
4	1	PASSENGER MOUNTING BRACKET "A"	13MM WRENCH
5	2	DRIVER MOUNTING BRACKET "B"	17MM SOCKET
6	2	PASSENGER MOUNTING BRACKET "B"	17MM WRENCH
7	6	BRACKET COVER	RATCHET
8	12	M8 HEX HEAD CAP BOLT (YELLOW ZINC)	TORQUE WRENCH
9	12	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
10	12	M8 FLAT WASHER (YELLOW ZINC)	
11	12	M10 BUTTON HEAD CAP BOLT (BLACK ZINC)	
12	12	M10 INTERNAL TOOTHED LOCK WASHER (BLACK ZINC)	
13	12	M10 FLAT WASHER (BLACK ZINC)	
14	12	M6 HEX HEAD CAP BOLT (YELLOW ZINC)	
15	24	M6 FLAT WASHER (YELLOW ZINC)	
16	12	M6 NYLON NUT (YELLOW ZINC)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

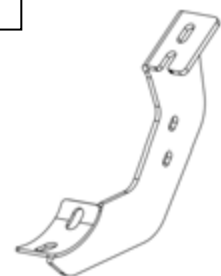
ITEM 1 - Passenger Side Opposite



ITEM 3 - Passenger Side Opposite



ITEM 5 - Passenger Side Opposite



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PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Loosely install the Bracket Covers (**item 7**) onto the brackets using the provided M6 hardware (**items 14-16**). See **Figures 1 and 2**.

Figure 1

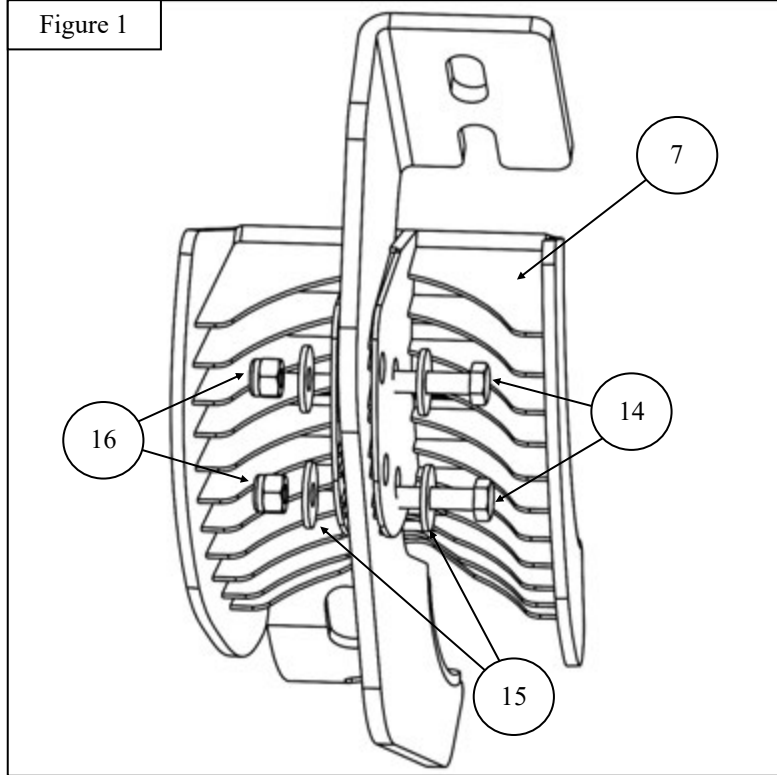
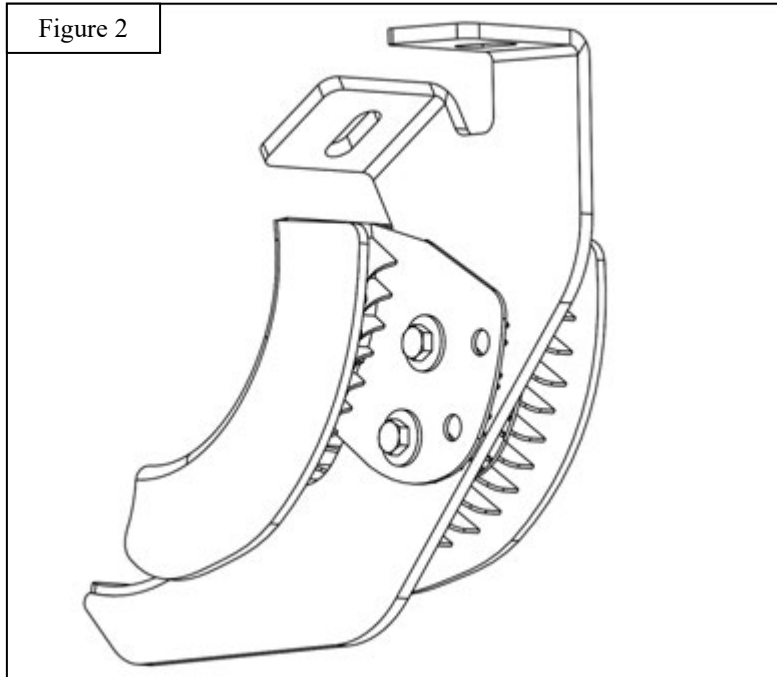
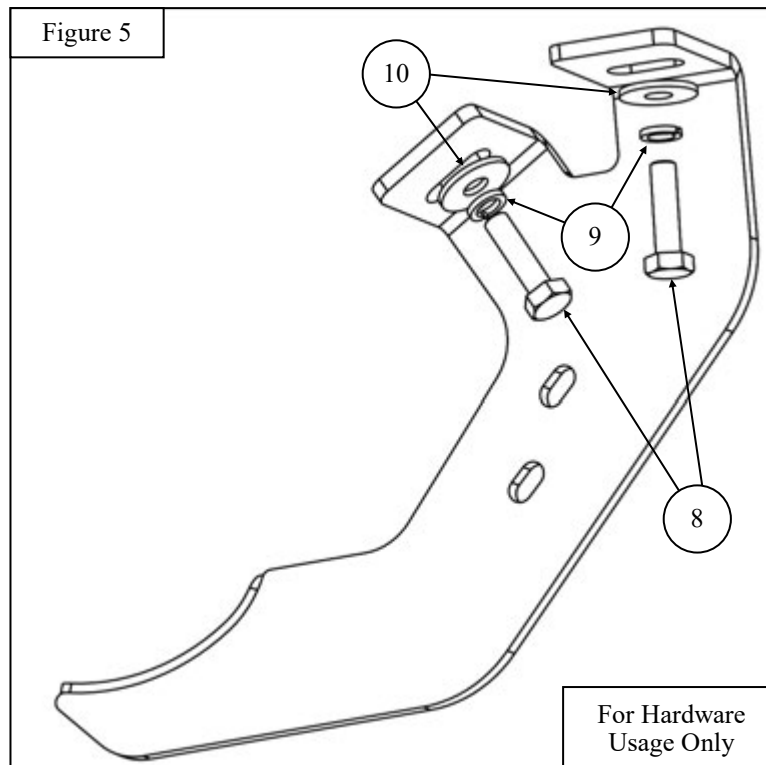
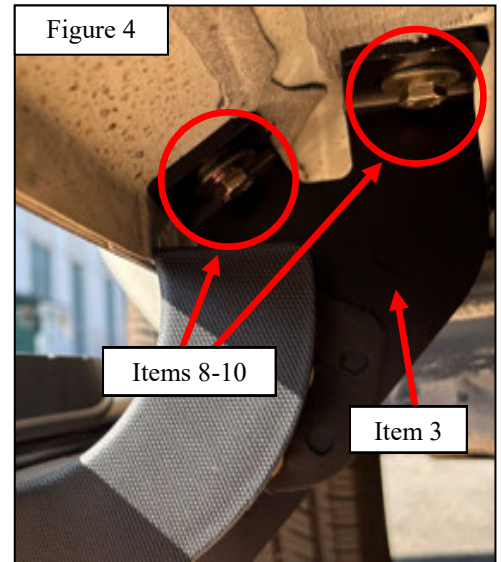
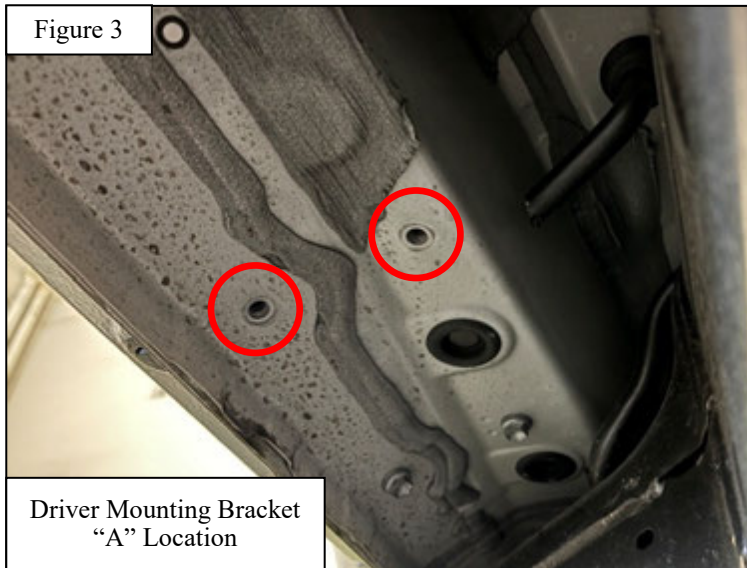


Figure 2



3. Find the Driver Mounting Bracket "A" location and remove the OEM bolts. See **Figure 3**.
4. Loosely install Driver Mounting Bracket "A" (**item 3**) using the M8 hardware (**items 8-10**). See **Figures 4 and 5**.



5. Locate the two Driver Mounting Bracket “B” locations and remove the OEM bolts. See **Figures 6 and 7**.
6. Loosely install the two Driver Mounting Brackets “B” (**item 5**) using the M8 hardware (**items 8-10**). See **Figures 5 and 8**.

Figure 6



Figure 7

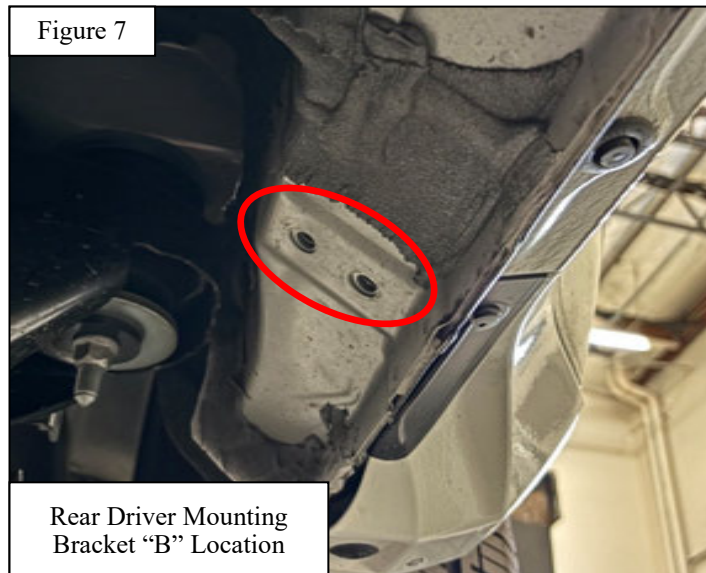
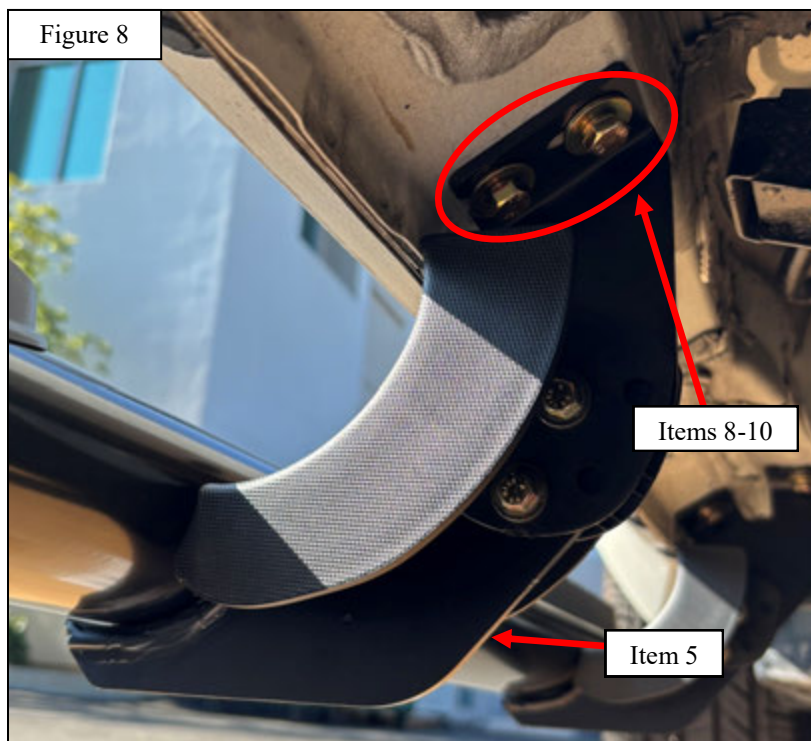
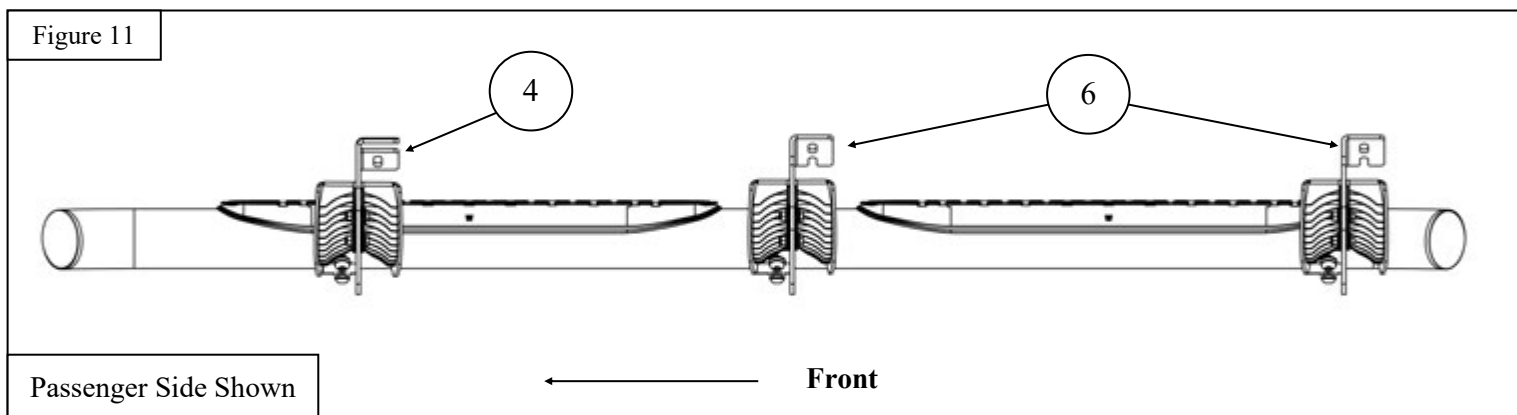
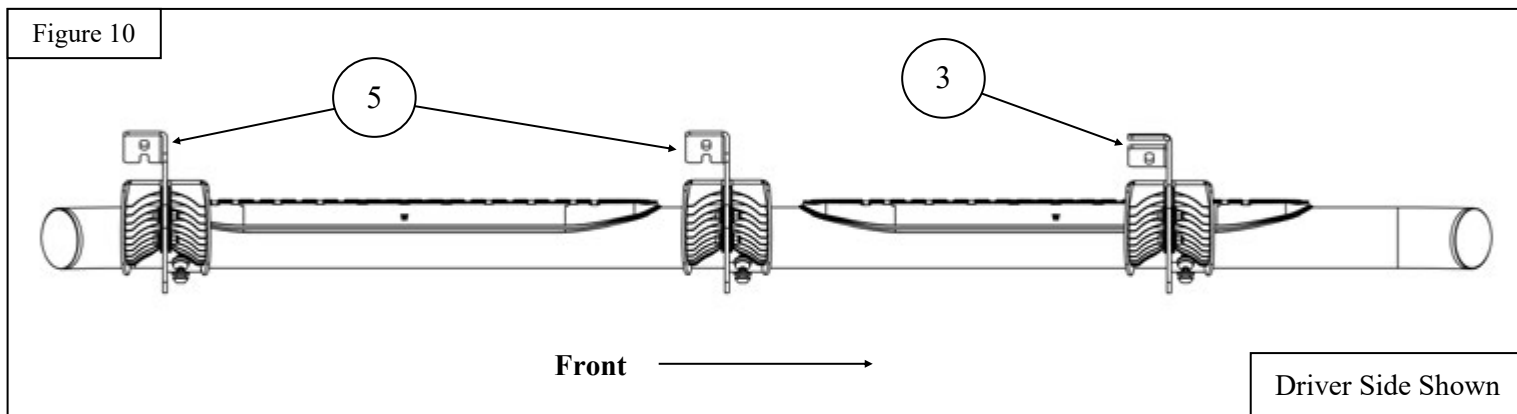
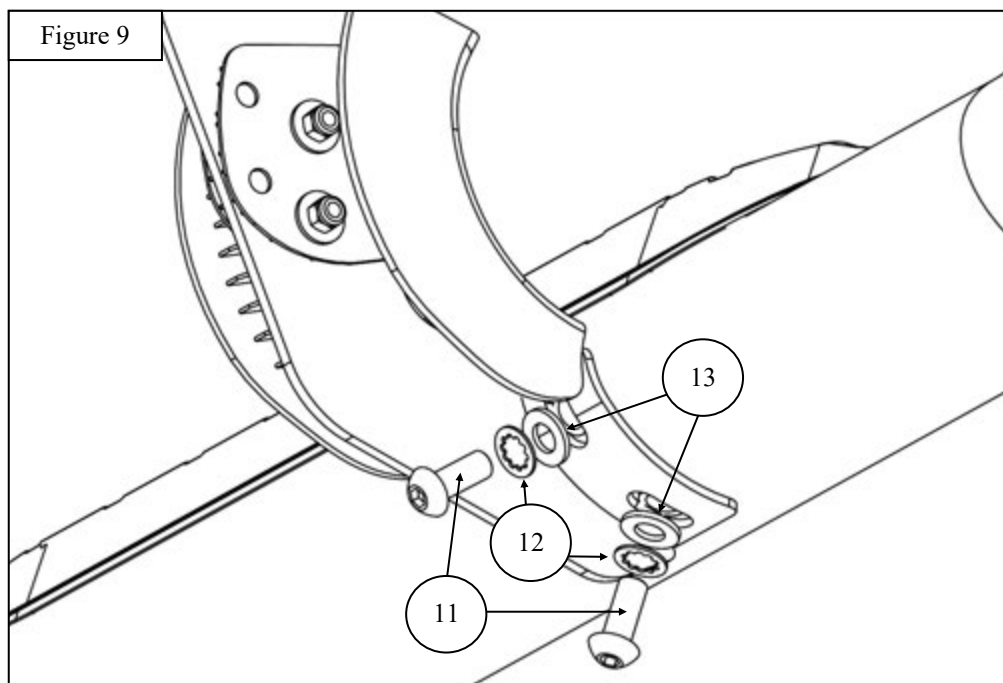


Figure 8



7. Repeat steps 2-6 for the passenger side of the vehicle with the passenger side brackets (**items 4 and 6**).
8. Loosely install the Pro Traxx 4 Step Bars (**items 1 and 2**) to the mounting brackets using the supplied M10 hardware (**items 11-13**). See **Figure 8**.
9. Align and adjust the brackets and step bars as needed. Tighten and torque all M10 hardware to 35-38 ft-lb, M8 hardware to 15-18 ft-lb, and M6 hardware to 5-7 ft-lbs.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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