# **INSTALLATION INSTRUCTIONS**



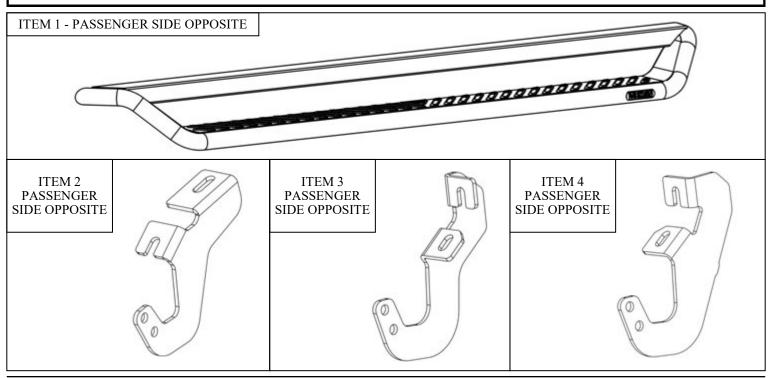


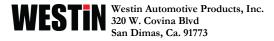
APPLICATION: 2019-2024 FORD RANGER SUPERCREW

**PART NUMBER:** 20-44155

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER OUTLAW DROP RUNNING BOARD	17MM SOCKET
2	1	PASSENGER OUTLAW DROP RUNNING BOARD	TORQUE WRENCH
3	1	DRIVER MOUNTING BRACKET "A"	RATCHET
4	1	PASSENGER MOUNTING BRACKET "A"	
5	1	DRIVER MOUNTING BRACKET "B"	
6	1	PASSENGER MOUNTING BRACKET "B"	
7	1	DRIVER MOUNTING BRACKET "C"	
8	1	PASSENGER MOUNTING BRACKET "C"	
9	12	M10 HEX HEAD BOLT	
10	12	M10 SPLIT LOCK WASHER	
11	12	M10 FLAT WASHER	
12	12	M10 FLANGE HEX HEAD BOLT	
13	12	M10 SERRATED FLANGE NUT	

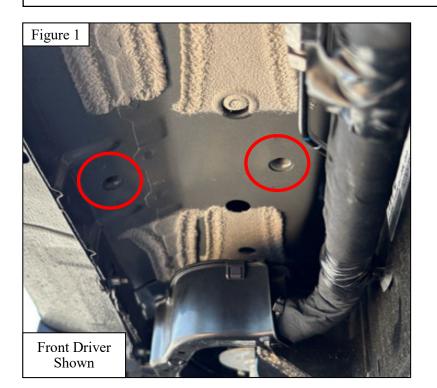
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

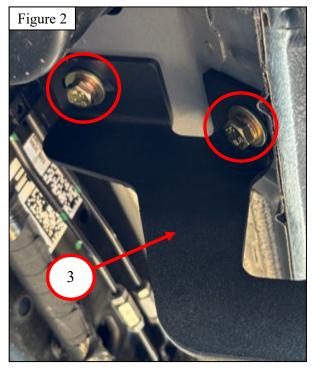


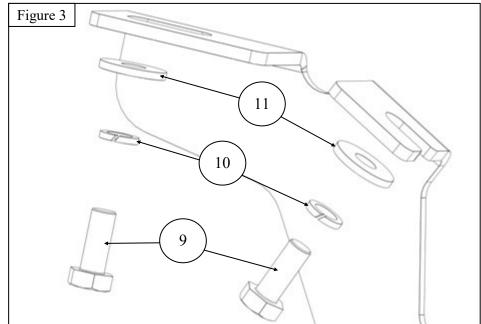


## **PROCEDURE**

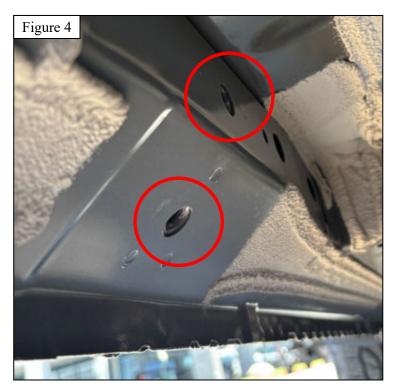
- 1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
  - Failure to identify damage before installation could lead to a rejection of any claim.
- Locate the front driver side mounting location and remove the OEM bolts. See Figure 1.
- 3. Loosely install Driver Mounting Bracket "A" (item 3) using the M10 hardware (items 9-11). See Figures 2 and 3.

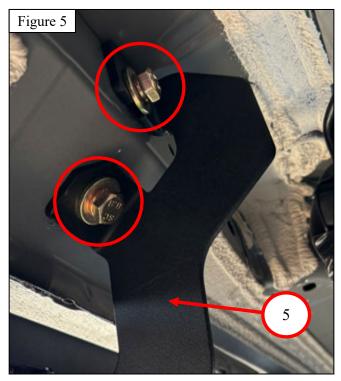




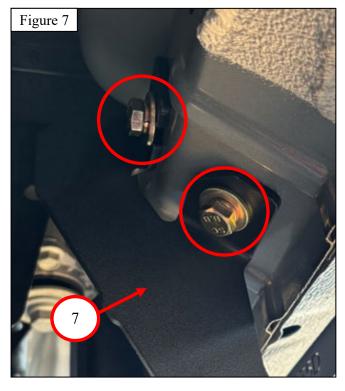


- 4. Locate the center driver side mounting location and remove the OEM bolts. See Figure 4.
- 5. Loosely install Driver Mounting Bracket "B" (item 5) using the M10 hardware (items 9-11). See Figure 5.
- 6. Locate the rear driver side mounting location and remove the OEM bolts. See **Figure 6**.
- 7. Loosely install Driver Mounting Bracket "C" (item 7) using the M10 hardware (Items 9-11). See Figure 7.
- 8. Repeat steps 2-7 for the passenger side of the vehicle with the passenger side brackets (Items 9-11).







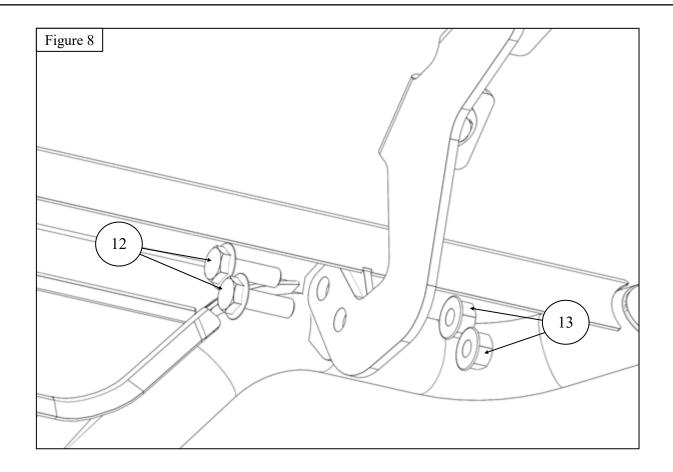


P.N.: 75-2044155-RevA

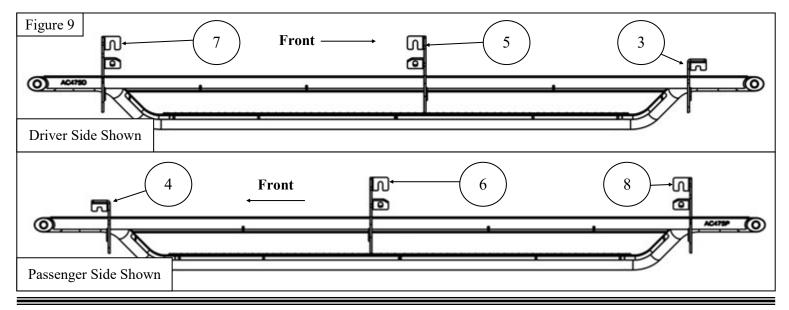
ECO #: W25-0055 DATE: 8/7/2025

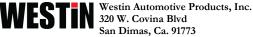
3

9. Loosely install the Outlaw Drop Running Boards (items 1 and 2) to the mounting brackets using the M10 hardware (items 12 and 13). See Figures 8 and 9.



10. Align and adjust the running boards as needed. Tighten and torque all M10 hardware to 38 ft-lbs.

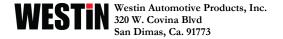






#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.







# **WARNING**



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

## **FASTENERS:**

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

## **DRILLING:**

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

#### **EYE PROTECTION:**

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

# **MAXIMUM TOWING/CARRYING CAPACITY**: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

#### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov